



Dart Aerospace Ltd.
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D2126-0780
Job Sheet 174681



Part No: D2126-0780

Job Qty: 2 ea

Part Name: Locking Seal-78.0"



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/20/18

Job Tracking No:

Due Date: 3/29/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV D IPP REV:A 16.05.03 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea		3/28/18	0.00	0.00	Start Up Small Fab-1		FF
100	Small Fab	2 pcs		3/29/18	0.00	0.23	Small Fab-1		FF
110	QC	2 pcs		3/29/18	0.00	0.00	QC5		38
120	Packaging	2 pcs		3/29/18	0.00	0.00	Packaging3-1	408	MAR 22 2018
130	QC21-FG	2 Ea		3/29/18	0.00	0.00	QC21		MAR 23 2018

Part Op 100 - Cut at 78.00" as per dwg 2126
Descriptions: 110 - QC5- Inspect part completeness to step on W/O
120 - Identify as per dwg & Stock Location: _____
130 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2126	Locking Seal (Sold Per Foot)	13 ft (6.5 ea)	90-Start up Operation	5024336

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D2126	13	315	0

Part Specifications

Specifications could not be found.

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order: _____ Part No. _____ NCR No. _____	DISF Suspected
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Date :	Step #:
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Description Work Order Deviation

Figure 1 is a line graph with 'Number of hauls' on the x-axis (0 to 10) and 'Percentage of total catch' on the y-axis (0 to 100). Three data series are plotted, all showing a rapid increase in catch percentage as the number of hauls increases. The lines are nearly identical, starting at 0% for 1 haul and reaching approximately 80% for 10 hauls.

Number of hauls	Percentage of total catch (approximate)
1	0
2	10
3	30
4	50
5	65
6	75
7	80
8	80
9	80
10	80

Work Order update only



CONTAINER NO. S053370
PAR D2126-0780
JOB NO. 174681
SERIAL NO/BATCH: S053370
REVISION:
INSPECTOR:

Date: 03/21/18

Supervisor
ification

ordinator
oval

Root Cause			FAULT CATEGORY				
Environment	☐	☐ No Re-verification	☐	☐ Pressure/Forced	☐ Temperature/Cure	☐ Power Loss/Surge	☐ Positioned Wrong
Design	☐	☐ Operator	☐	☐ Bending	☐ Set-up	☐ Folio/Program	☐ Outside Dimensions
Doc/Data	☐	☐ Offset/Setup	☐	☐ Centre Not Concentric	☐ BOM/Route	☐ Grain	☐ Over/Under tolerance
Equip/Tooling	☐	☐ Supplier	☐	☐ Cracks	☐ Broken/Damage/Defect	☐ Weld	☐ Part Incorrect
Handling/Pre	☐	☐ Training	☐	☐ Crimp/Kink/Ripple/Wave	☐ Inspection Incomplete/Unqualified	☐ Wrong Stock Pulled	☐ Part Lost/Missing
Material	☐	☐ Use for Testing	☐	☐ Cuffs	☐ Contamination	☐ Out of Sequence	☐ Part Moved
Internal Transport	☐	☐ Poor Information	☐	☐ Crushing	☐ Countersink	☐ Off-set	☐ Drawing
Tribal Knowledge	☐	☐ Rushing	☐	☐ Heat Treat	☐ Cut Too Short	☐ Mislabeled	☐ Finish
LOA	☐	☐ Product Improvement	☐	☐ Wave/Twist in Tube	☐ Instructions Incomplete/Unclear	☐ Fit/Function	☐ Misread
Substation	☐	☐ Process Improvement	☐	☐ Marks/Chatter	☐ Drill Holes	☐ Misaligned/off center	☐ Turning Sequence
Past Expiry Date	☐	☐ Manufacturing Process					
Misidentified	☐	☐ Past Due	☐ OTHER :				